

Horizontal Assembly Press AT-6097 & AT-6120

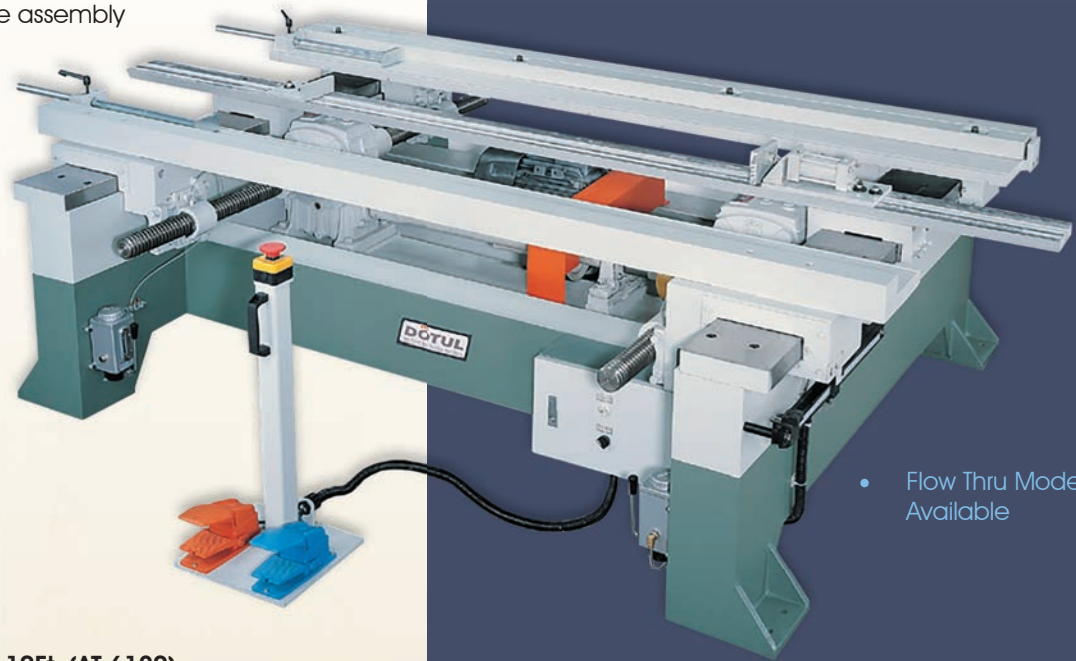
The 5x8 and 5x10 horizontal stile and rail door assembly presses feature a double hydraulic operation with a self-squaring device. Additionally, the machine has a center support to allow the stile and rail doors to be assembled from the inside out.

The center of the door is held in place with an air cylinder, mounted on the center support beam. This can be used to hold the door parts in place while the stiles are closing onto the rails, while also preventing the door parts from getting damaged by the coped rails sliding across the profiled door members, when assembling the door.

It can be used to assemble fixed louver doors or rolling stat shutters. (Optional parts at additional cost)

Both 8' and 10' presses are constructed of heavy-duty steel including the stile assembly arms which are operated by double acting industrial hydraulic cylinders.

There are lubricators for both sides of the press, ensuring the moving parts are lubricated. Foot pedals are set on a stand with an EMERGENCY STOP.



- Flow Thru Model Available

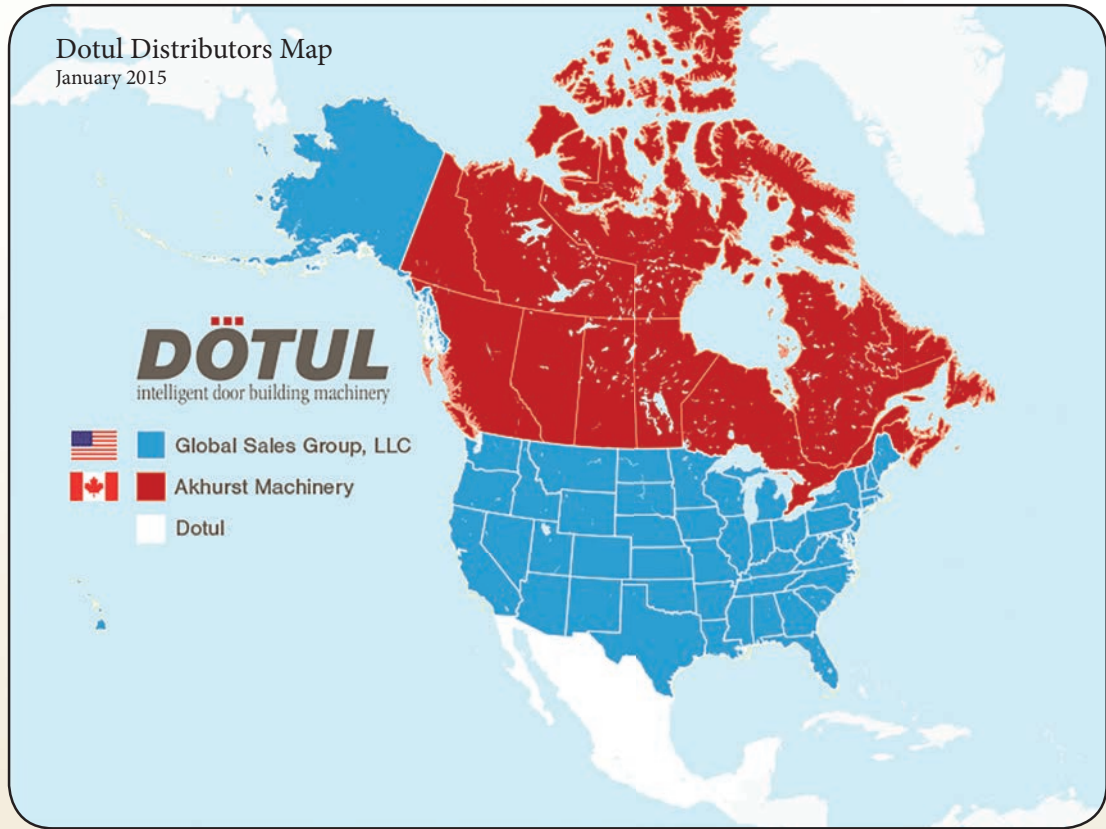
SPECIFICATIONS

Model -	8Ft. (AT-6097)	10Ft. (AT-6120)
Floor space requirement -	72" x 120"	72" x 136"
Weight -	4500 Lbs.	5000 Lbs.
Motor -	7½ hp 220/440 - 3 phase	7½ hp 220/440 - 3 phase
Air pressure -	90 PSI	90 PSI

**AT-6097 5' x 8'
Press pictured*

Manufacturer reserves the right to make changes and improvements on machinery as necessary.

Dotul Distributors Map
January 2015



Member



Member



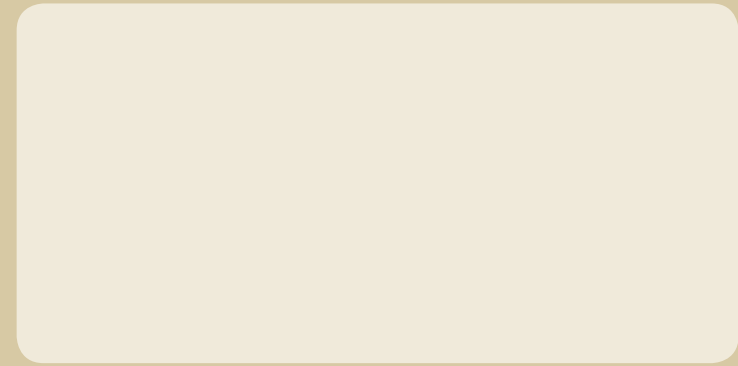
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