

# MX350 AUTOMATIC EDGEBANDER



#### **Authorized Dealer:**

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## MX350 | AUTOMATIC EDGEBANDER

### High quality edge banding results for cabinet parts and case goods.

The Cantek MX350 Automatic Edgebander is a compact edgebander capable of applying up to 3mm thick edge tape on cabinet parts and more. The counter rotating premilling cutters ensure optimum panel edge quality and squareness which result in a less visible glue joint. It comes equipped with high frequency motors on both the end trim and top & bottom trim. In addition it is equipped with PVC radius scraping and buffing units. User friendly controls and adjustments allow for efficient changeovers of edge tape thicknesses between 0.4mm & 3mm. It's compact design and affordable price point make it the ideal edge banding solution for the small cabinet shop who requires pre-milling.



Operator control located at infeed of machine, heated infeed fence



Coil edge feeding tray



High frequency pre-milling cutterheads



Quick change glue pot, guillotine, and pressure section



High frequency end trim for front and rear trimming of panel



High frequency top & bottom trimmers with mechanical readouts



PVC scraping unit with 2mm radius knives and buffing motors



Quick change glue pot

### Key Advantages.

- Versatile edgebander capable of applying 0.4mm to 3mm edge tape.
- Couter rotating diamond premilling cutters produce optimum panel edge for superior edgebanding results
- High frequency end trim & flush trim motors produce fine edge finishing results
- Multi-function trimmers allows for flush or radius trimming on edge banding
- Radius scraping removes any knife marks on radius edges
- Buffing unit polishes the edge
- Powerful chain feed system ensure work piece stability during application and processing of edge banding resulting in a high quality finish
- Teflon coated Quick Change glue pot can be removed and exchanged in only minutes
- Conveyor chain feed system for reliable results
- Heated infeed fence for pre-heating the panel for optimum glue penetration
- PLC control system with LED display and keypad
- Edge coil support plate: Ø 800mm (31 1/2"), for PVC/ABS
- Spring-loaded pressure unit with (2) pressure rollers
- Heavy-duty pressure beam with extendable workpiece support

#### **Working Units.**

**PRE-MILLING** | High-frequency pre-milling units can remove up to 3mm and is designed to provide an ideal edge for applying edge tape by cleaning up poorly cut panels.

**END TRIM |** High frequency 12000 RPM end trimming unit, with Ø100mm (4") TC-Saw blades

**TOP & BOTTOM TRIM** | High frequency 12000 RPM top & bottom trimmers with insert knife cutters for radius trimming & bevel trimming

**RADIUS SCRAPING** | Radius scraper with 2mm radius

**BUFFING** 3000 RPM top & bottom buffing units to polish the machined edge

#### Specifications.

Feeding speed 29 FPM
Panel thickness 0.315"~1.77"
Max. pre-milling thickness 1.77"

Edge thickness 0.0158"~0.118"

Min. panel width4"Min. panel length6.7"Working table height33.5"Dust collection outletØ 5"x 3Total connected power10 HPMachine dimensions (LxWxH)147"x 52"x 54"Machine weight1452 lbs

Electrical requirement 230/3/60: 40 amps