



TWIN-408 4'x8' CNC ROUTER (Twin Table)
TWIN-510RT 5'x10' CNC ROUTER (Twin Table)

Six Inspection Services

1. Machine Gantry X Axis square rails Parallel vertical accuracy 0.001" (0.03mm)
2. Y Axis square rails Parallel vertical accuracy 0.001" (0.03mm)
3. Z Axis ball screw Parallel vertical accuracy 0.001" (0.03mm)
4. Machine Reposition accuracy 0.001" (0.02mm)
5. Machine working accuracy 0.002" (0.05mm)
6. Grating ruler travel accuracy 0.002" (0.05mm)

Authorized Dealer:
Global Sales Group, LLC
P.O. Box 1835
Chico, CA 95927
Toll Free: 877-474-5521
Office: 530-893-2444
www.GlobalSalesGroupLLC.com



Features:

- High efficiency: double work tables alternate processing, automatic switching, automatic feeding.
- Safety: equipped with infrared protection system, artificial bounds, automatically suspended, automatic processing.
- Automatic 8 pcs ISO30 Rotary Tool Change for increased productivity.
- All “servo motor” driving system: All axis are driven by brush-less type, high torque AC servo motors.
- PC Base Syntec CNC controller is setup to accept standard G-code programming formats along with on board conversational applications.
- Optional CAD/CAM system can create and edit part programs then send to machine for easy cutting. DXF files can be imported, modified and edited from here to create a G-code.
- DNC is no longer required as the PC directly stores all part programs in a text editable file.
- Machine designed ready for 3-D cutting usage and superior performance.
- Moving gantry construction for space saving.
- The rigid steel frame construction has been stress relieved prior to finish machining to provide repeatability and accuracy.
- The HSD spindle uses CP4 DB bearings with a dust-free design. The heavy-duty fan cooling system forces air through the spindle to assist in trouble-free operation.
- Automatic frequency brake for the spindle allows rapid deceleration resulting in faster tool changes.
- Linear guides and sliding blocks are prismatic pre-loaded with recirculation bearings to ensure maximum rapid traverse and precision.
- The X & Y axis are equipped with a precision rack & pinion driving system.
- The Z axis utilizes a ball screw assembly complete with the pre-loaded and ground screw for long life and optimum accuracy.
- Special design 12 zone vacuum table surface for powerful hold down.

Specification

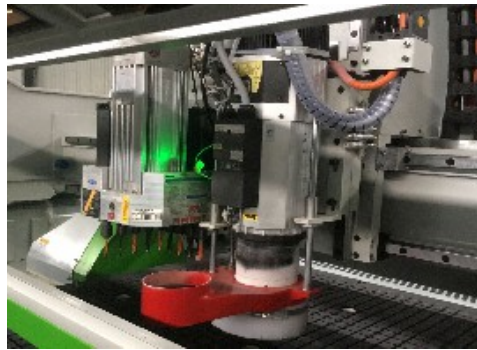
1	Control system	SYNTEC Control system
	Tool Change	Automatic 8 pcs ISO30 Tools, Rotary Tool Quick Change
	Twin Tables	Two Full Size Working Zone Tables
2	Spindle	HSD 12.8 HP (9.6 KW) air cooling, Quick Change, speed 6,000-24,000 rpm/min
3	Lathe frame	Heavy duty metal welding with quenching process
4	Table	6 zone Vacuum table x 2 (Twin Table)
5	Driving system	Japan Yaskawa AC servo drive & motor & Japan SHIMPO Gear Box
6	X, Y Axis structure	Taiwan TBI or HIWIN Helical rack and pinion drive
7	Z Axis Structure	Taiwan TBI or HIWIN ball screw
8	X Y Z Axis Square rails	Taiwan HIWIN brand 25 square rails
9	Inverter	11 KW Inverter
10	Electric parts	France Schneider
11	Limited switch	Japan Omron
12	Machine Cable	German Siemens OEM factory cable
13	Oil lubrication	Automatic control with filter
14	Machine working size	TWIN-408; X*51", Y*98", Z*7-3/4" / TWIN-510 X*63", Y*126", Z*7-3/4"
15	Machine Size (L x W x H)	TWIN-408; 256" x 98" x 71" / TWIN-510; 311" x 110" x 71"
16	Machine Max. travel speed	2,350 IPM
17	Machine Max. working speed	1,100 IPM
18	Machine power	3 PH ,220 V ,53 AMP
19	Machine weight	TWIN-408; 7,720 lbs / TWIN-510 8,910 lbs
20	Support Dictate Format	*.plt,*.dst,*.dxf,*.bmp,*.dwg,*uoo
21	Control switch	German Moeller
22	MPG Hand Wheel	Standard
23	Tool Length Device	Automatic

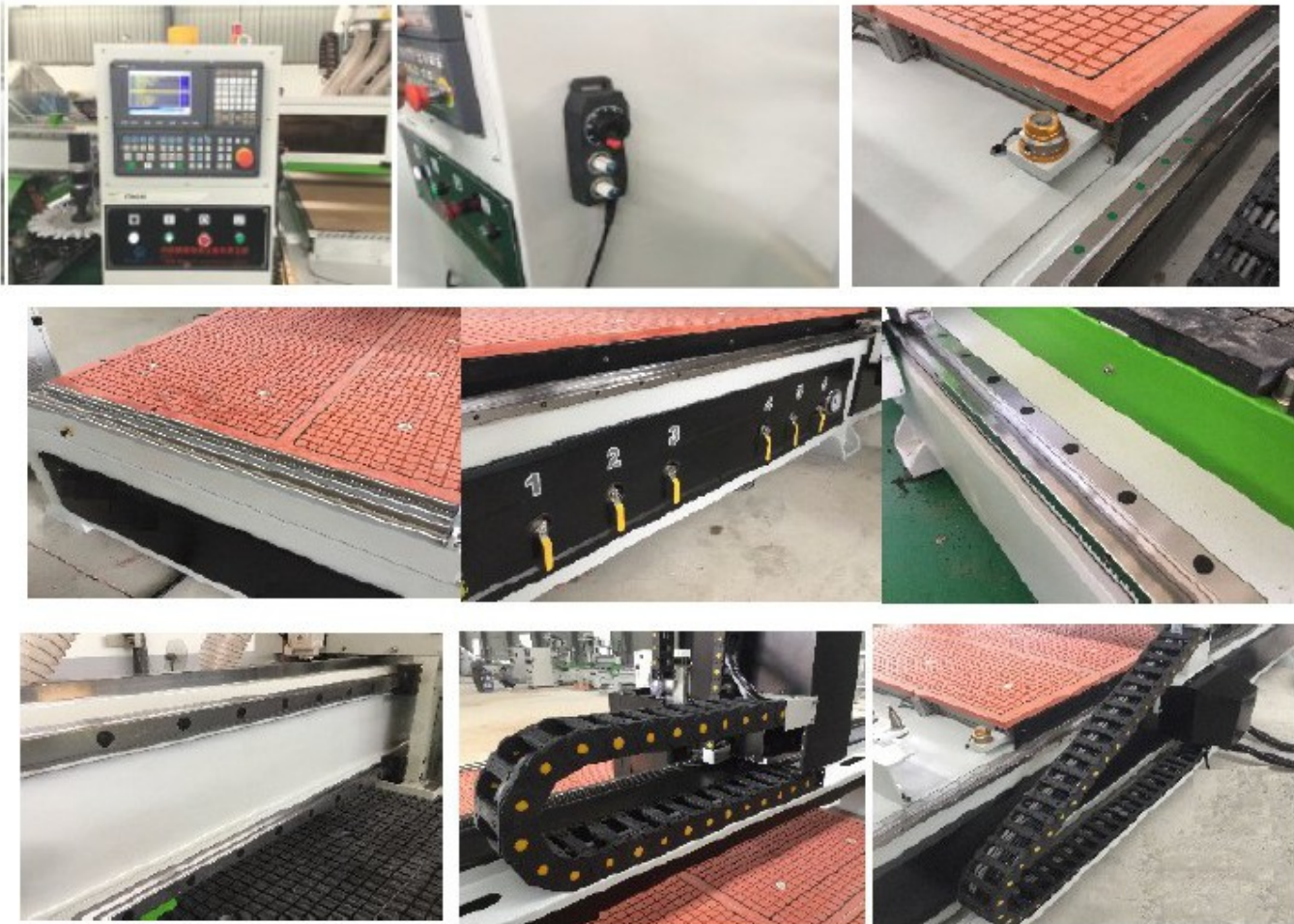


24	Pneumatic Table Position Cylinder	Standard 4 pcs x 2
25	X Axis Safety Cover	Standard
26	Vacuum Pump	Option
27	CAD / CAM Drawing Software	Option
28	11 (5 + 5) "L" Drill Bank	Optional HSD Drill Bank

Machine Apply Industry

- Woodworking industries: Three-dimensional wave plate processing, cupboard doors, wooden doors, window processing video game cabinets and panels, computer table and Plate furniture auxiliary processing.
- The advertising industry: Advertising signs, logo production, acrylic cutting, forming system module, a variety of materials advertising the production of decorative products.
- Die industry: A sculpture of copper, aluminum, iron and other metal molds, as well as artificial marble, sand, plastic sheeting, PVC pipe, wooden planks and other non-metallic mold.





Machine Processing Samples

