



**Authorized Dealer:**  
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**WSB-2560 24" Lacquer Finish Panel Sander Machine**  
**WSB-3760 37" Lacquer Finish Panel Sander Machine**  
**WSB-5275 52" Lacquer Finish Panel Sander Machine**

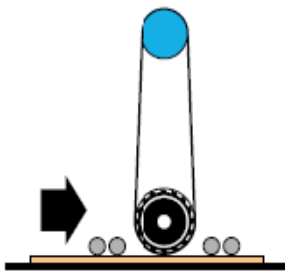
**Features:**

- Specially designed for veneer or final finishing of lacquered panels, thin slice and solid wood sanding.
- Sponge soft drum head design makes this unit ideal for lacquered panel sanding.
- The abrasive belt running direction is reversible, making it suitable for work on a variety of paint materials.
- A transistor inverter for easily adjustment, providing superior finishing results, controls variable abrasive belt sanding speed.
- The machine features variable feeding speed to meet all types of paint or hardness of wood materials, to get a superior fine finishing surface effect.
- Air blow cleaning device cleans the dust from the abrasive belt at all times for long life and fine sanding usage.

- Powered panel cleaning brush is provided for cleaning the panel surface after sanding.
- Automatic table elevation is controlled by digital computer thickness control to get perfect sanding size within 0.004” accuracy.
- Body activated emergency stop bar allows for instant shut down of machine.

SPECIFICATIONS	WSB-2560	WSB-3760	WSB-5275
Max. Working Width	24"	36"	50"
Max. Working Thickness	5"	5"	5"
Sanding Belt Dimensions (W x L)	25 x 60"	37" x 60"	52" x 75"
Dust Collection Hood (Dia x Holes)	4" x 3	6" x 3	8" x 2, 4" x 1
Main Motor	5 HP	7½ HP	15 HP
Cleaning Brush Motor	¼ HP	½ HP	½ HP
Feed Motor	1 HP	2 HP	3 HP
Table Raising / Lowering Motor	½ HP	½ HP	½ HP
Feed Speed (FPM)	28 ~ 80	25 ~ 60	28 ~ 80
Working Air Pressure	6 CFM	6 CM	7 CFM
Exhaust Volume Require	1500 CFM	3600 CFM	4500 CFM
N.W.	1364 LBS	2860 LBS	4840 LBS
G.W.	1694 LBS	3300 LBS	5500 LBS

(Training and installation, tooling & rigging are optional)  
 (Customer is responsible for local regulations and connecting utilities)



#### AIR JET CLEANER

The top dust hood sucks all dust removed by the air jet cleaner. This prevents dust accumulating on the photocell sensor.



#### HEAVY-DUTY RUBBER COVERED CONTACT DRUM (SOFT RUBBER ROLLER)

Carefully designed and balanced to insure precise, chatter-free sanding. Covered with proper durometer rubber for each application.



#### VARIABLE SPEED UNIT

The conveyor belt speed is controlled by a variable speed unit. Feed speed can be varied as desired to suit all types of workpiece material, assuring superior sanding quality.



#### FREQUENCY INVERTER

It can easily control sanding belt speed, providing wide range of belt speed to match the variety of different paints.



#### PANEL CLEANING BRUSH ROLLER

Built at outfeed end of the machine, this panel cleaning brush roller clean powder on the sanded panel.