



**Authorized Dealer:**  
Global Sales Group, LLC  
P.O. Box 1835 \* Chico, CA 95927  
Toll Free: 877-474-5521  
Office: 530-893-2444  
[www.globalsalesgroupllc.com](http://www.globalsalesgroupllc.com)



**TRS-1014**



**TRS-2114, TRS-2120**

**TRS-1014 14" Multiple Rip Saw**  
**TRS-2114 14" Multiple Rip Saw**  
**TRS-2120 20" Multiple Rip Saw**

**Option: LA-6000 LASER BEAM LIGHT**

**Features:**

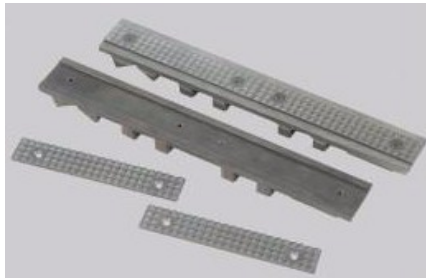
- Designed to meet the exacting standards required for high quality production line use. Castaly's rip saws are manufactured to precise tolerances, and feature the newest designs for operator safety and volume production. All these features combined show what a true value these machines are in today's highly competitive market.
- Precision fence ensures absolute accuracy between blade & fence, equipped with measuring ruler gauge.
- Double anti-kickback fingers mounted at the infeed side provides maximum safety protection.
- Heavy-duty industrial motor for powerful cutting capacity.
- Ruggedly constructed cast iron frame for durability usage.
- The variable feed speed enables the machine to meet different requirements of work.
- V-way track and chain block surface are heat-treated for long wear resistance.
- Automatic lubrication to V-Way track facilitates chain running smoothly.
- The auto lubrication device is equipped with an alarm that sends signals upon a lack of lubrication oil to increase the durability of the machine.
- Precision built saw head ensures accuracy for straight line rip saw operations.
- Four bearing spindle mount ensures rigidity & long life.
- Four pressure rollers & two hold-down plates for precise cutting of large and small workpieces.



- Ten (10) PC's V-Belt ensures maximum motor output and guarantees heavy-duty multiple rip cutting.
- The saw arbor is manufactured from NI-Cr-MO alloy steel for durability and anti-fatigue, heat treated, precision ground and balanced providing precise cutting performance.
- Adjustable guide rollers make cutting straight for slight radials material. They also secure glue joint at short pieces or long stacks.

SPECIFICATIONS	TRS-1014	TRS-2114	TRS-2120
Maximum Cutting Depth	4-3/4"	4-3/4"	6-5/8"
Arbor Diameter	70 MM with 2 keys	70 MM with 2 keys	70 MM with 2 keys
Spindle Length	11"	12"	13.5"
Max. Amount of Blades Per Spindle	12	10	15
Saw Blade Size	10" ~ 14"	10" ~ 14"	10" ~ 20"
Table Dimensions	30" x 62"	30" x 62"	50" x 68"
Spindle Speed	4000 RPM	4000 RPM	2600 RPM
Feeding Speed (Variable)	30 ~ 100 FPM	30 ~ 100 FPM	8 ~ 80 FPM
Throat Depth (1st Blade)	12"	12"	12"
Main Motor	50 HP	50 HP	75 HP
Feed Motor	2 HP	2 HP	4 HP
Feed Chain Width	12"	12"	12"
Automatic Lubrication	YES	YES	YES
Minimum Workpiece Length	23"	10"	29"
Exhaust Hood Diameter	6 "	6"	6"
N.W.	4700 LBS	5000 LBS	7700 LBS
G.W.	5000 LBS	5300 LBS	8200 LB

The price is F.O.B. Los Angeles Ca. USA. Tooling, rigging, freight & sales taxes are not included.



**TRS-2120 with In & Outfeed Roller Table**



**Optional Laser Beam**