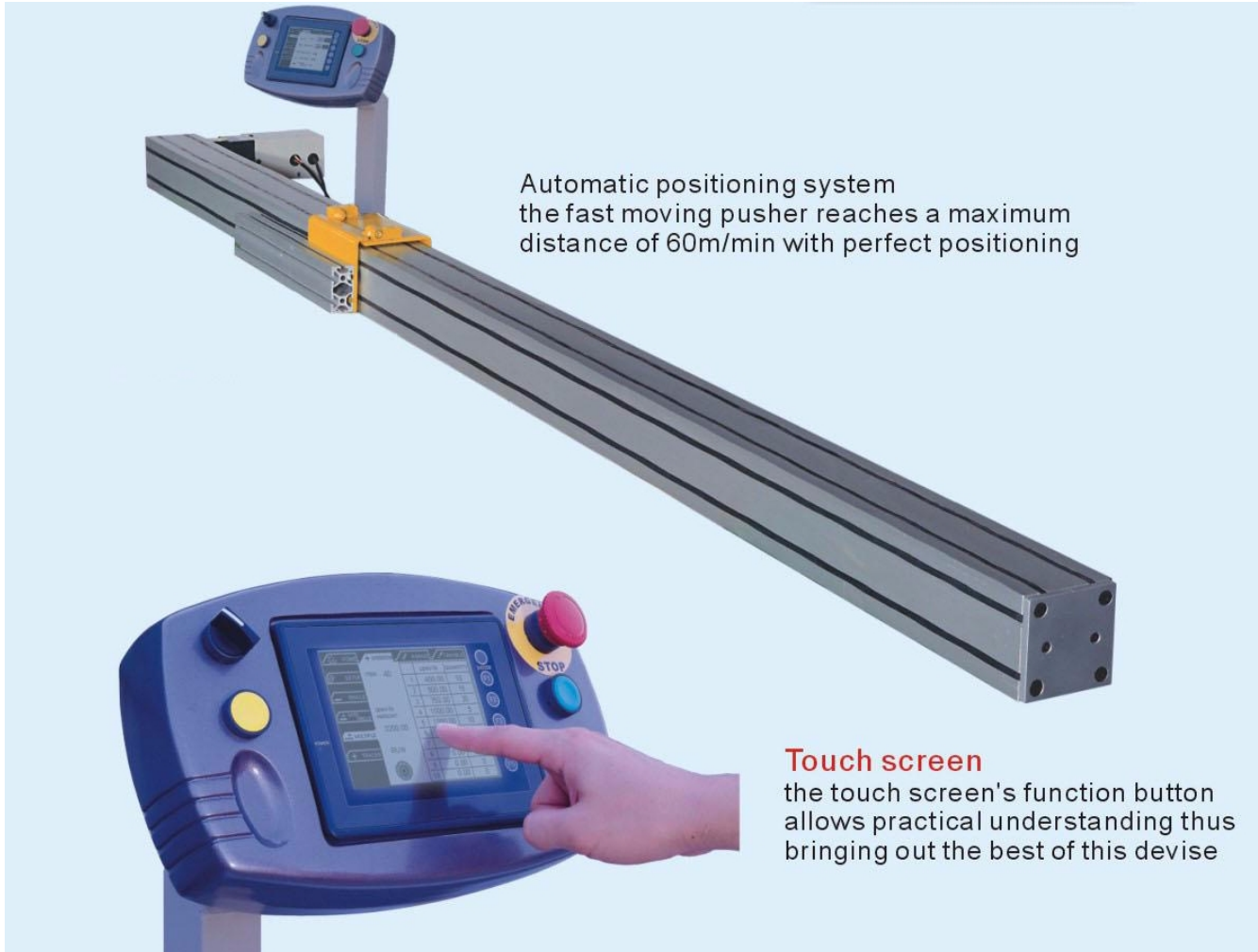




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Automatic positioning system
the fast moving pusher reaches a maximum
distance of 60m/min with perfect positioning

Touch screen

the touch screen's function button
allows practical understanding thus
bringing out the best of this devise

AF-08 8' AUTO DIGITAL STOP, PUSH FENCE

**OPTIONAL ELECTRIC PNEUMATICAL CONTRAL VALVE
for active any pneumatic cylinder**

OPTIONAL PNEUMATIC SIDE ALIGMENT HOLD DOWN with PRESSURE CONTROL

(Training and installation, tooling & rigging are optional)
(Customer is responsible for local regulations and connecting utilities)

Features:

- With programmable controller, it can act as AUTO STOPS or AUTO PROGRAM SIZING PUSHER for mass production jobs.
- PLC controlled automatic pusher, fence device driven by servo motor.
- Stops: Just key in the size, it will automatically move to the position, ready for the cutting size and automatically finishes the cutting cycle.
- Pusher Fence: Just key in all the sizes and each job's quantities, it will move to the material length, after loaded, it pushes to the first size, automatically completes the cutting cycle. Then it will keep going for the quantity or the next size inputted. Continues until all cutting has been completed, and then it will automatically restart again.
- Fifty sets of job data memory, extendable: printer, PC link, and unlimited memory.
- Efficiency and accuracy for all jobs requiring sizing such as boring, drilling and cutting.
- Super traveling speed up to 200 feet per minute.
- Within 0.004" accuracy.
- Other lengths are available.
- Sealed long-life ball bearings.



Touch screen
the touch screen's function button
allows practical understanding thus
bringing out the best of this devise



- PLC controlled automatic fence device driven by servomotor active as:
STOP: Just key in the size, it will automatic moved to the position, ready for the job size.
Push FENCE: Just key in all the sizes and quantities, it will move to the length then push to the first size. When the job finished, it will keepgoing for the quantity or the next size inputted continued until all the setting was finished, it will restart again.
- Standard eight sets of job data memory. Extendable: printer, PC link, and unlimited memory.
- Efficiency and Accuracy for all the jobs require sizing such boring, drilling and cutting .
- Super traveling speed up to 200 feet per minute.
- Within +/-0.10mm accuracy.
- Other lengths are available.

FUNCTION

LENGTH	SELECT
300	1
400	2
500	3
250.4	4
860	5
745	6
1125	7
955.5	8
2500	9
50	10

SINGLE:

This section is acted as stopper for single size cutting. Just key in the desired size for the cutting length or choice the size from the 10 sets of memory.

AUTO SINGLE:

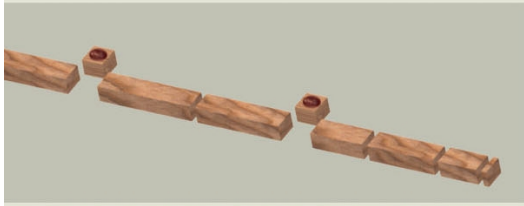
This section is acted as single size with multiple cutting quantities. Key in the desired cutting length, material length and the pusher will move to the size every time for the auto cutting cycle.

LENGTH AMOUNT	TRIM
2500	5
CUT LENGTH:	

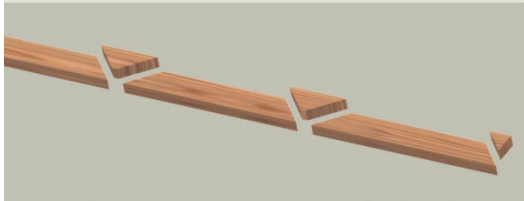
ITEM	LENGTH	QUANTITY
12	300	3
1	400	2
2	500	1
3		
4		
5		
6		
7		
8		
9		
10		

MULTIPLE:

This section is acted as multiple sizes and multiple quantities by automatic cutting cycle. Key in the material length, trim size, desired cutting size and quantity. The program will show the length of remain material automatically. 50 set memory with each of 10 sets of cutting length and quantity.



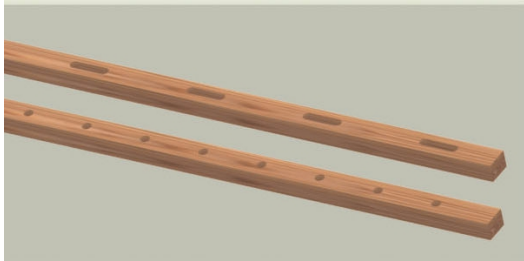
AUTOMATIC POSITION
CUT-OFF SAW & OPTIMIZING



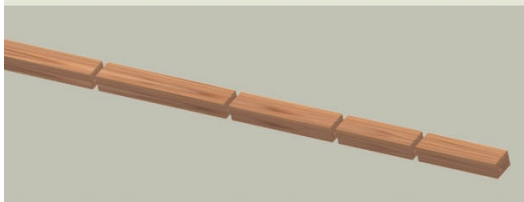
AUTO POSITION
45° DOUBLE MITER SAW



AUTO POSITION
RADIAL ARM SAW



AUTO POSITION BORING MACHINE
& OSCILLATION MORTISER



AUTO POSITION MITER SAW

